

CHANGE LOG TABLE

Revision	Change Details	Date	Changed By
01	INITIAL RELEASE	18/11/2025	PETER PARKER

C002
SAMPLE DEVICE C002

Cav. Wire ID	Colour	Size
1	RD	1.50
2	BK	1.50

XT30U-F-REC_2WY_AMASS XT30_YE_UNSLD_MALE TERM
2x HSA 3/1 BK X 25MM
SEE NOTE 8

C005
SAMPLE DEVICE C005

Cav. Wire ID	Colour	Size	Term. PN
1	RD	0.13	SSHL-002T-P0.2
2	BK	0.13	SSHL-002T-P0.2
3			
4			

GHR-04V-S-PLUG_4WY_JST_NAT_UNSLD_FEM TERM

C001
SAMPLE DEVICE C001

Cav. Wire ID	Colour	Size	Term. PN
1	BU	0.50	430300001
2	GY	0.50	430300001
3	WH	0.50	430300001
4			
5	RD	0.13	430300004
6	BK	0.13	430300004
7			
8	YE	0.50	430300001

430250800-PLUG_8WY_MOLEX MICROFIT_BK_UNSLD_FEM TERM

C004
SAMPLE DEVICE C004

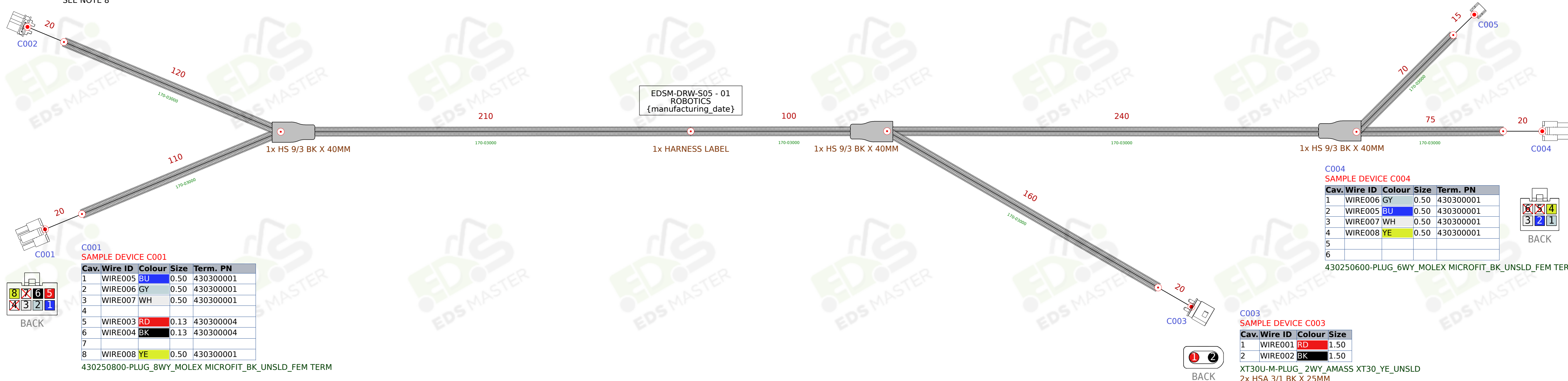
Cav. Wire ID	Colour	Size	Term. PN
1	GY	0.50	430300001
2	BU	0.50	430300001
3	WH	0.50	430300001
4	YE	0.50	430300001
5			
6			

430250600-PLUG_6WY_MOLEX MICROFIT_BK_UNSLD_FEM TERM

C003
SAMPLE DEVICE C003

Cav. Wire ID	Colour	Size
1	RD	1.50
2	BK	1.50

XT30U-M-PLUG_2WY_AMASS XT30_YE_UNSLD
2x HSA 3/1 BK X 25MM
SEE NOTE 8



WIRE TABLE

S.No	Wire ID	Part Number	Colour	Gauge	Length (mm)	From Con.	From Cav.	From Loc.	From Term.	To Con.	To Cav.	To Loc.	To Term.
1	WIRE001	WIRE_RD_1.5_FLYR	RD	1.5	630	C003	1	13D		C002	1	1B	
2	WIRE002	WIRE_BK_1.5_FLYR	BK	1.5	630	C003	2	13D		C002	2	1B	
3	WIRE003	WIRE_RD_0.13_FLYM	RD	0.13	765	C005	1	15B	SSHL-002T-P0.2	C001	5	1D	430300004
4	WIRE004	WIRE_BK_0.13_FLYM	BK	0.13	765	C005	2	15B	SSHL-002T-P0.2	C001	6	1D	430300004
5	WIRE005	WIRE_BL_0.5_FLYR	BU	0.5	775	C001	1	1D	430300001	C004	2	16C	430300001
6	WIRE006	WIRE_GY_0.5_FLYR	GY	0.5	775	C001	2	1D	430300001	C004	1	16C	430300001
7	WIRE007	WIRE_WH_0.5_FLYR	WH	0.5	775	C001	3	1D	430300001	C004	3	16C	430300001
8	WIRE008	WIRE_YE_0.5_FLYR	YE	0.5	775	C001	8	1D	430300001	C004	4	16C	430300001

ALL - BILL OF MATERIALS

S.No	Qty.	Length (mm)	Part No.	Comp Type	Description	Supplier Name	Location
1	1		XT30U-M	Connector	PLUG_2WY_AMASS XT30_YE_UNSLD	AMASS	13D(1)
2	1		430250800	Connector	PLUG_8WY_MOLEX MICROFIT_BK_UNSLD_FEM TERM	MOLEX	1D(1)
3	1		430250600	Connector	PLUG_6WY_MOLEX MICROFIT_BK_UNSLD_FEM TERM	MOLEX	16C(1)
4	1		GHR-04V-S	Connector	PLUG_4WY_JST_NAT_UNSLD_FEM TERM	JST COMMERCIAL	15B(1)
5	1		XT30U-F	Connector	REC_2WY_AMASS XT30_YE_UNSLD_MALE TERM	AMASS	1B(1)
6	1		HARNESS LABEL	Harness node attach part	HARNESS LABEL	GENERIC PART	8C(1)
7	3		HS 9/3 BK X 40MM	Harness node attach part	HEAT-SHRINK_NON-ADHESIVE_9mm_BK_31_ratio_CUT@40mm	GENERIC PART	3C(1),10C(1),14C(1)
8	4		HSA 3/1 BK X 25MM	Harness node attach part	HEATSHRINK GLUE-LINED PRE CUT HSA3.1 BK	Eurotech	13D(1),1B(1)
9	1085		170-03000	Sleeve & Tube	PET_EXPANDABLE_SLEEVE_3.2-11MM_BK	HELLERMANNNTYTON	
10	2		SSHL-002T-P0.2	Terminal	FEM TERM_JST_0.05-0.13MM2_TIN	JST COMMERCIAL	15B(2)
11	8		430300001	Terminal	FEM TERM_MOLEX MICRO-FIT_0.22-0.5MM2_TIN	MOLEX	16C(4),1D(4)
12	2		430300004	Terminal	FEM TERM_MOLEX MICRO-FIT_16-30AWG_TIN	MOLEX	1D(2)
13	775		WIRE_YE_0.5_FLYR	Wire	ISO_6722_FLYR-B_0.5mm2_105C	GENERIC PART	
14	775		WIRE_WH_0.5_FLYR	Wire	ISO_6722_FLYR-B_0.5mm2_105C	GENERIC PART	
15	765		WIRE_BK_0.13_FLYM	Wire	ISO_6722-1_FLYM_0.13mm2_105C	GENERIC PART	
16	775		WIRE_BL_0.5_FLYR	Wire	ISO_6722_FLYR-B_0.5mm2_105C	GENERIC PART	
17	630		WIRE_RD_1.5_FLYR	Wire	ISO_6722_FLYR-B_1.5mm2_105C	GENERIC PART	
18	630		WIRE_BK_1.5_FLYR	Wire	ISO_6722_FLYR-B_1.5mm2_105C	GENERIC PART	
19	775		WIRE_GY_0.5_FLYR	Wire	ISO_6722_FLYR-B_0.5mm2_105C	GENERIC PART	
20	765		WIRE_RD_0.13_FLYM	Wire	ISO_6722-1_FLYM_0.13mm2_105C	GENERIC PART	

GENERAL NOTES:

- ALL DIMENSIONS ARE IN mm.
- UNLESS OTHERWISE SPECIFIED, FINISHED HARNESS LENGTHS SHALL MEET THE FOLLOWING TOLERANCES:
- UP TO 500 mm +5 / -0 mm
- 500 TO 1000 mm +10 / -0 mm
- 1000 TO 2000 mm +20 / -0 mm
- 2000 mm +40 / -0 mm
- FOR ANY CONDITION, MATERIAL, OR PROCESS NOT SPECIFIED ON THIS DRAWING, THE HARNESS MANUFACTURER SHALL REFER TO THE IPC/WHMA-A-620 STANDARD FOR ACCEPTABILITY REQUIREMENTS AND WORKMANSHIP PRACTICES.
- ALL MEASUREMENT POINTS SHALL BE CONSIDERED FROM THE BACK OF THE CONNECTORS OR RING TERMINALS, UNLESS OTHERWISE SPECIFIED. INTERNAL LENGTH SHALL BE ADDED BY THE HARNESS MANUFACTURER AS REQUIRED.
- HARNESS LABEL MUST BE TEAR-RESISTANT AND SHALL INCLUDE THE PART NUMBER, REVISION, DESCRIPTION, AND THE HARNESS MANUFACTURING DATE FOR TRACEABILITY.
- NO ALTERNATIVE PARTS SHALL BE USED WITHOUT PRIOR AGREEMENT FROM THE DESIGN ENGINEERING TEAM.
- ALL GENERIC PARTS SUCH AS WIRES, CONDUIT TUBE, HEAT-SHRINK TUBE, TAPES, AND LABELS SHALL BE PRE-APPROVED BY THE DESIGN ENGINEERING TEAM BEFORE PRODUCTION TO ENSURE COMPLIANCE WITH INTERNAL REQUIREMENTS.
- SOLDER ALL DESIGNATED CONTACTS, ENSURING THAT EACH SOLDERED JOINT EXHIBITS PROPER WETTING, NO EXCESSIVE SOLDER, AND ADEQUATE STRAIN RELIEF. AFTER SOLDERING, APPLY INDIVIDUAL HEAT-SHRINK TUBES ON EACH TERMINATION TO PROVIDE ELECTRICAL INSULATION AND MECHANICAL SUPPORT.